

ดอกสว่านไฮสปีด โคบอลต์ เจาะเหล็ก ก้านตรง Straight Shank Cobalt Drill



LIST 6520

VAN

NACHI COSD

Dia. /

KT Code

NA6520_XXXX



- Applicable for drilling hole in hard, tough materials such as tool steels, heat resistant steels, stainless steels. High productive and accurate drilling with short flute.
- Web-Thinning Over Dia. 1.6 mm Type X



List 6520

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	ราคา ดอกละ (บาท)	บรรจุ	ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	ราคา ดอกละ (บาท)	บรรจุ	ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	ราคา ดอกละ (บาท)	บรรจุ	ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	ราคา ดอกละ (บาท)	บรรจุ
0.5	5	27	170	10	3.7	34	76	150	10	6.9	51	105	340	10	10.1	69	133	750	5
0.6	5.5	30	170	10	3.8	34	76	150	10	7.0	51	105	340	10	10.2	69	133	750	5
0.7	7.5	32	140	10	3.9	36	79	150	10	7.1	53	108	370	10	10.3	69	133	750	5
0.8	8	34	130	10	4.0	38	83	150	10	7.2	53	108	370	10	10.4	69	133	750	5
0.9	9	36	130	10	4.1	38	83	170	10	7.3	53	108	370	10	10.5	70	137	750	5
1.0	10	40	100	10	4.2	38	83	170	10	7.4	55	111	370	10	10.6	70	137	840	5
1.1	11	42	100	10	4.3	38	83	170	10	7.5	55	111	370	10	10.7	70	137	840	5
1.2	13	42	100	10	4.4	39	86	170	10	7.6	55	111	420	10	10.8	72	140	840	5
1.3	13	45	100	10	4.5	39	86	170	10	7.7	57	114	420	10	10.9	72	140	840	5
1.4	14	48	100	10	4.6	39	86	190	10	7.8	57	114	420	10	11.0	72	140	840	5
1.5	14	48	100	10	4.7	41	89	190	10	7.9	57	114	420	10	11.1	72	140	900	5
1.6	16	50	100	10	4.8	41	89	190	10	8.0	57	114	420	10	11.2	75	143	900	5
1.7	16	50	100	10	4.9	43	92	190	10	8.1	59	117	470	5	11.3	75	143	900	5
1.8	18	52	100	10	5.0	43	92	190	10	8.2	59	117	470	5	11.4	75	143	900	5
1.9	18	52	100	10	5.1	43	92	230	10	8.3	59	117	470	5	11.5	75	143	900	5
2.0	20	55	100	10	5.2	45	95	230	10	8.4	61	121	470	5	11.6	77	146	980	5
2.1	20	55	100	10	5.3	45	95	230	10	8.5	61	121	470	5	11.7	77	146	980	5
2.2	23	58	100	10	5.4	45	95	230	10	8.6	61	121	520	5	11.8	77	146	980	5
2.3	23	58	100	10	5.5	45	95	230	10	8.7	61	121	520	5	11.9	77	146	980	5
2.4	24	61	100	10	5.6	47	98	260	10	8.8	63	124	520	5	12.0	78	149	980	5
2.5	24	61	100	10	5.7	47	98	260	10	8.9	63	124	520	5	12.1	78	149	1,060	5
2.6	26	64	100	10	5.8	47	98	260	10	9.0	63	124	520	5	12.2	78	149	1,060	5
2.7	26	64	100	10	5.9	47	98	260	10	9.1	63	124	600	5	12.3	78	149	1,060	5
2.8	27	67	100	10	6.0	49	102	260	10	9.2	65	127	600	5	12.4	80	152	1,060	5
2.9	30	71	100	10	6.1	49	102	290	10	9.3	65	127	600	5	12.5	80	152	1,060	5
3.0	30	71	100	10	6.2	49	102	290	10	9.4	65	127	600	5	12.6	80	152	1,110	5
3.1	30	71	130	10	6.3	49	102	290	10	9.5	65	127	600	5	12.7	80	152	1,110	5
3.2	30	71	130	10	6.4	51	105	290	10	9.6	67	130	670	5	12.8	80	152	1,110	5
3.3	32	73	130	10	6.5	51	105	290	10	9.7	67	130	670	5	12.9	80	152	1,110	5
3.4	32	73	130	10	6.6	51	105	340	10	9.8	67	130	670	5	13.0	80	152	1,110	5
3.5	32	73	130	10	6.7	51	105	340	10	9.9	67	130	670	5					
3.6	34	76	150	10	6.8	51	105	340	10	10.0	67	130	670	5					

Cutting Condition : B-29