

ดอกสว่านไฮสปีด เจาะเหล็ก ก้านเทเปอร์ (ระบบเมตริก) Taper Shank Drill (MM Size)

LIST 602

VAN

NACHI TD

Dia. /

KT Code

NA0602_XXXX



HSS

JIS B 43022

HEX N

118°

5-type

h8

• General purpose, applicable for a wide range of materials such as mild steels, alloy steels, cast irons and so on.

• Web-Thinning : Type S

List 602

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอกละ (บาท)
7.0	75	155	1	680
7.1	78	158	1	760
7.2	78	158	1	760
7.3	78	158	1	760
7.4	78	158	1	760
7.5	78	158	1	720
7.6	82	162	1	880
7.7	82	162	1	880
7.8	82	162	1	880
7.9	82	162	1	880
8.0	82	162	1	750
8.1	85	168	1	840
8.2	85	168	1	840
8.3	85	168	1	840
8.4	85	168	1	840
8.5	85	168	1	790
8.6	88	172	1	890
8.7	88	172	1	890
8.8	88	172	1	890
8.9	88	172	1	890
9.0	88	172	1	840
9.1	92	175	1	910
9.2	92	175	1	910
9.3	92	175	1	910
9.4	92	175	1	910
9.5	92	175	1	880
9.6	95	178	1	980
9.7	95	178	1	980
9.8	95	178	1	980
9.9	95	178	1	980
10.0	95	178	1	920
10.1	98	182	1	1,040
10.2	98	182	1	1,040
10.3	98	182	1	1,040
10.4	98	182	1	1,040
10.5	98	182	1	980
10.6	102	185	1	1,090
10.7	102	185	1	1,090
10.8	102	185	1	1,090
10.9	102	185	1	1,090
11.0	102	185	1	1,030
11.1	105	188	1	1,140
11.2	105	188	1	1,140
11.3	105	188	1	1,140
11.4	105	188	1	1,140
11.5	105	188	1	1,090
11.6	108	192	1	1,210

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอกละ (บาท)
11.7	108	192	1	1,210
11.8	108	192	1	1,210
11.9	108	192	1	1,210
12.0	108	192	1	1,160
12.1	112	195	1	1,270
12.2	112	195	1	1,270
12.3	112	195	1	1,270
12.4	112	195	1	1,270
12.5	112	195	1	1,210
12.6	115	198	1	1,360
12.7	115	198	1	1,360
12.8	115	198	1	1,360
12.9	115	198	1	1,360
13.0	115	198	1	1,260
13.1	118	202	1	1,400
13.2	118	202	1	1,400
13.3	118	202	1	1,400
13.4	118	202	1	1,400
13.5	118	202	1	1,320
13.6	122	205	1	1,550
13.7	122	205	1	1,550
13.8	122	205	1	1,550
13.9	122	205	1	1,550
14.0	122	205	1	1,370
14.1	122	222	2	1,680
14.2	122	222	2	1,680
14.3	122	222	2	1,680
14.4	122	222	2	1,680
14.5	122	222	2	1,570
14.6	128	225	2	1,690
14.7	128	225	2	1,690
14.8	128	225	2	1,690
14.9	128	225	2	1,690
15.0	128	225	2	1,610
15.1	128	228	2	1,770
15.2	128	228	2	1,770
15.3	128	228	2	1,770
15.4	128	228	2	1,770
15.5	128	228	2	1,690
15.6	130	230	2	1,890
15.7	130	230	2	1,890
15.8	130	230	2	1,890
15.9	130	230	2	1,890
16.0	130	230	2	1,800

Cutting Condition : B-30

ดอกสว่านไฮสปีด เจาะเหล็ก ก้านทเพอร์ (ระบบเมตริก) Taper Shank Drill (MM Size)

LIST 602

VAN

NACHI TD

Dia. /

KT Code

NA0602_XXXX



HSS

JIS B
43022HELIX
N

118°

S-type

h8

• General purpose, applicable for a wide range of materials such as mild steels, alloy steels, cast irons and so on.

• Web-Thinning : Type S

List 602

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอก โลหะ (บาท)	ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอก โลหะ (บาท)	ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอก โลหะ (บาท)
16.1	132	232	2	2,000	20.8	155	255	2	2,980	25.5	165	285	3	4,090
16.2	132	232	2	2,000	20.9	155	255	2	2,980	25.6	165	285	3	4,620
16.3	132	232	2	2,000	21.0	155	255	2	2,850	25.7	165	285	3	4,620
16.4	132	232	2	2,000	21.1	160	260	2	3,090	25.8	165	285	3	4,620
16.5	132	232	2	1,900	21.2	160	260	2	3,090	25.9	165	285	3	4,620
16.6	135	235	2	2,110	21.3	160	260	2	3,090	26.0	165	285	3	4,220
16.7	135	235	2	2,110	21.4	160	260	2	3,090	26.1	170	290	3	4,700
16.8	135	240	2	2,110	21.5	160	260	2	2,950	26.2	170	290	3	4,700
16.9	135	240	2	2,110	21.6	160	260	2	3,200	26.3	170	290	3	4,700
17.0	140	240	2	2,010	21.7	160	260	2	3,200	26.4	170	290	3	4,700
17.1	140	240	2	2,210	21.8	160	260	2	3,200	26.5	170	290	3	4,360
17.2	140	240	2	2,210	21.9	160	260	2	3,200	26.6	170	290	3	4,730
17.3	140	240	2	2,210	22.0	160	260	2	3,070	26.7	170	290	3	4,730
17.4	140	240	2	2,210	22.1	165	265	2	3,320	26.8	170	290	3	4,730
17.5	140	240	2	2,110	22.2	165	265	2	3,320	26.9	170	290	3	4,730
17.6	140	240	2	2,320	22.3	165	265	2	3,320	27.0	170	290	3	4,500
17.7	140	240	2	2,320	22.4	165	265	2	3,320	27.1	175	295	3	4,880
17.8	140	240	2	2,320	22.5	165	265	2	3,180	27.2	175	295	3	4,880
17.9	140	240	2	2,320	22.6	165	265	2	3,460	27.3	175	295	3	4,880
18.0	140	240	2	2,220	22.7	165	265	2	3,460	27.4	175	295	3	4,880
18.1	145	245	2	2,430	22.8	165	265	2	3,460	27.5	175	295	3	4,660
18.2	145	245	2	2,430	22.9	165	265	2	3,460	27.6	175	295	3	5,040
18.3	145	245	2	2,430	23.0	165	265	2	3,300	27.7	175	295	3	5,040
18.4	145	245	2	2,430	23.1	165	285	3	3,710	27.8	175	295	3	5,040
18.5	145	245	2	2,320	23.2	165	285	3	3,710	27.9	175	295	3	5,040
18.6	145	245	2	2,550	23.3	165	285	3	3,710	28.0	175	295	3	4,820
18.7	145	245	2	2,550	23.4	165	285	3	3,710	28.1	180	300	3	5,280
18.8	145	245	2	2,550	23.5	165	285	3	3,540	28.2	180	300	3	5,280
18.9	145	245	2	2,550	23.6	165	285	3	3,860	28.3	180	300	3	5,280
19.0	145	245	2	2,440	23.7	165	285	3	3,860	28.4	180	300	3	5,280
19.1	150	250	2	2,660	23.8	165	285	3	3,860	28.5	180	300	3	5,050
19.2	150	250	2	2,660	23.9	165	285	3	3,860	28.6	180	300	3	5,550
19.3	150	250	2	2,660	24.0	165	285	3	3,680	28.7	180	300	3	5,550
19.4	150	250	2	2,660	24.1	165	285	3	4,000	28.8	180	300	3	5,550
19.5	150	250	2	2,530	24.2	165	285	3	4,000	28.9	180	300	3	5,550
19.6	150	250	2	2,780	24.3	165	285	3	4,000	29.0	180	305	3	5,310
19.7	150	250	2	2,780	24.4	165	285	3	4,000	29.1	185	305	3	5,830
19.8	150	250	2	2,780	24.5	165	285	3	3,830	29.2	185	305	3	5,830
19.9	150	250	2	2,780	24.6	165	285	3	4,140	29.3	185	305	3	5,830
20.0	150	250	2	2,650	24.7	165	285	3	4,140	29.4	185	305	3	5,830
20.1	155	255	2	2,880	24.8	165	285	3	4,140	29.5	185	305	3	5,580
20.2	155	255	2	2,880	24.9	165	285	3	4,140	29.6	185	305	3	6,100
20.3	155	255	2	2,880	25.0	165	285	3	3,960	29.7	185	305	3	6,100
20.4	155	255	2	2,880	25.1	165	285	3	4,280	29.8	185	305	3	6,100
20.5	155	255	2	2,750	25.2	165	285	3	4,280	29.9	185	305	3	6,100
20.6	155	255	2	2,980	25.3	165	285	3	4,280	30.0	185	305	3	5,840
20.7	155	255	2	2,980	25.4	165	285	3	4,280	30.1	190	310	3	6,420

Cutting Condition : B-30

ดอกสว่านไฮสปีด เจาะเหล็ก ก้านทAPER (ระบบเมตริก) Taper Shank Drill (MM Size)

LIST 602

VAN

NACHI TD

Dia.

KT Code

NA0602_XXXX



• General purpose, applicable for a wide range of materials such as mild steels, alloy steels, cast irons and so on.

• Web-Thinning : Type S

List 602



ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอกสว่าน (บาท)
30.2	190	310	3	6,420
30.3	190	310	3	6,420
30.4	190	310	3	6,420
30.5	190	310	3	6,140
30.6	190	310	3	6,710
30.7	190	310	3	6,710
30.8	190	310	3	6,710
30.9	190	310	3	6,710
31.0	190	310	3	6,420
31.1	195	315	3	6,940
31.2	195	315	3	6,940
31.3	195	315	3	6,940
31.4	195	315	3	6,940
31.5	190	315	3	6,940
31.6	195	315	3	7,310
31.7	195	315	3	7,310
31.8	195	315	3	7,310
31.9	195	315	3	7,310
32.0	195	315	3	6,990
32.1	200	345	4	8,020
32.2	200	345	4	8,020
32.3	200	345	4	8,020
32.4	200	345	4	8,020
32.5	200	345	4	8,020
32.6	200	345	4	8,020
32.7	200	345	4	8,020
32.8	200	345	4	8,020
32.9	200	345	4	8,020
33.0	200	345	4	7,670
33.1	205	350	4	8,480
33.2	205	350	4	8,480
33.3	205	350	4	8,480
33.4	205	350	4	8,480
33.5	205	350	4	8,480
33.6	205	350	4	8,500
33.7	205	350	4	8,500
33.8	205	350	4	8,500
33.9	205	350	4	8,500
34.0	205	350	4	8,100
34.1	205	350	4	9,030
34.2	205	350	4	9,030
34.3	205	350	4	9,030
34.4	205	350	4	9,030
34.5	205	350	4	9,030
34.6	205	350	4	9,030
34.7	205	350	4	9,030
34.8	205	350	4	9,030

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอกสว่าน (บาท)
34.9	205	350	4	9,030
35.0	205	350	4	8,640
35.1	210	355	4	9,550
35.2	210	355	4	9,550
35.3	210	355	4	9,550
35.4	210	355	4	9,550
35.5	210	355	4	9,550
35.6	210	355	4	9,550
35.7	210	355	4	9,550
35.8	210	355	4	9,550
35.9	210	355	4	9,550
36.0	210	355	4	9,140
36.1	210	355	4	10,570
36.2	210	355	4	10,570
36.3	210	355	4	10,570
36.4	210	355	4	10,570
36.5	210	355	4	10,570
36.6	210	355	4	10,570
36.7	210	355	4	10,570
36.8	210	355	4	10,570
36.9	210	355	4	10,570
37.0	210	355	4	10,050
37.1	215	360	4	11,100
37.2	215	360	4	11,100
37.3	215	360	4	11,100
37.4	215	360	4	11,100
37.5	215	360	4	11,100
37.6	215	360	4	11,100
37.7	215	360	4	11,100
37.8	215	360	4	11,100
37.9	215	360	4	11,100
38.0	215	360	4	10,560
38.1	215	360	4	11,610
38.2	215	360	4	11,610
38.3	215	360	4	11,610
38.4	215	360	4	11,610
38.5	215	360	4	11,610
38.6	215	360	4	11,610
38.7	215	360	4	11,610
38.8	215	360	4	11,610
38.9	215	360	4	11,610
39.0	220	360	4	11,020
39.1	220	365	4	12,350
39.2	220	365	4	12,350
39.3	220	365	4	12,350
29.4	220	365	4	12,350
39.5	220	365	4	12,350

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอกสว่าน (บาท)
39.6	220	365	4	12,350
39.7	220	365	4	12,350
39.8	220	365	4	12,350
39.9	220	365	4	12,350
40.0	220	365	4	11,750
40.1	220	365	4	13,100
40.2	220	365	4	13,100
40.3	220	365	4	13,100
40.4	220	365	4	13,100
40.5	220	365	4	13,100
40.6	220	365	4	13,100
40.7	220	365	4	13,100
40.8	220	365	4	13,100
40.9	220	365	4	13,100
41.0	220	365	4	12,460
41.1	225	370	4	13,960
41.2	225	370	4	13,960
41.3	225	370	4	13,960
41.4	225	370	4	13,960
41.5	225	370	4	13,960
41.6	225	370	4	13,960
41.7	225	370	4	13,960
41.8	225	370	4	13,960
41.9	225	370	4	13,960
42.0	225	370	4	13,290
42.1	225	370	4	14,850
42.2	225	370	4	14,850
42.3	225	370	4	14,850
42.4	225	370	4	14,850
42.5	225	370	4	14,850
42.6	225	370	4	14,850
42.7	225	370	4	14,850
42.8	225	370	4	14,850
42.9	225	370	4	14,850
43.0	225	370	4	14,110
43.1	230	375	4	15,710
43.2	230	375	4	15,710
43.3	230	375	4	15,710
43.4	230	375	4	15,710
43.5	230	375	4	15,710
43.6	230	375	4	15,710
43.7	230	375	4	15,710
43.8	230	375	4	15,710
43.9	230	375	4	15,710
44.0	230	375	4	14,940
44.1	230	375	4	16,600
44.2	230	375	4	16,600

Cutting Condition : B-30

เครื่องมือตัด เครื่องวัด และอุปกรณ์
Cutting Tools, Measuring Tools and Accessories

ดอกสว่านไฮสปีด เจาะเหล็ก ก้านทAPER (ระบบนิ้ว) Taper Shank Drill (Inch Size)

LIST 602

VAN

NACHI TD

Dia. /

KT Code

NA0602_XXXX



• General purpose, applicable for a wide range of materials such as mild steels, alloy steels, cast irons and so on.

• Web-Thinning : Type S

List 602

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอกสว่าน (บาท)
3/32	33	110	1	670
7/64	39	115	1	670
1/8	42	122	1	670
9/64	48	128	1	670
5/32	54	135	1	680
11/64	56	135	1	680
3/16	59	140	1	680
13/64	64	145	1	690
7/32	67	148	1	690
15/64	70	148	1	690
1/4	73	152	1	710
17/64	73	155	1	740
9/32	78	158	1	780
19/64	78	158	1	780
5/16	82	162	1	830
21/64	85	168	1	870
11/32	88	172	1	910
23/64	92	175	1	960
3/8	92	175	1	960
25/64	95	178	1	1,000
13/32	98	182	1	1,080
27/64	102	185	1	1,130
7/16	105	188	1	1,190
29/64	105	188	1	1,190
15/32	108	192	1	1,260
31/64	112	195	1	1,320
1/2	115	198	1	1,320
33/64	118	202	1	1,370
17/32	118	202	1	1,450
35/64	122	205	2	1,500
9/16	122	222	2	1,710
37/64	125	225	2	1,760
19/32	128	228	2	1,760
39/64	128	228	2	1,850
5/8	130	230	2	1,970
41/64	132	232	2	2,070

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	MT No.	ราคา ดอกสว่าน (บาท)
21/32	135	235	2	2,180
43/64	140	240	2	2,180
11/16	140	240	2	2,290
45/64	140	240	2	2,410
23/32	145	245	2	2,520
47/64	145	245	2	2,650
3/4	150	250	2	2,650
49/64	150	250	2	2,760
25/32	150	250	2	2,880
51/64	155	255	2	2,980
13/16	155	255	2	3,090
53/64	155	255	2	3,090
27/32	160	260	2	3,200
55/64	160	260	2	3,320
7/8	165	265	2	3,440
57/64	165	265	2	3,580
29/32	165	265	2	3,580
59/64	165	285	3	3,840
15/16	165	285	3	3,990
61/64	165	285	3	4,140
31/32	165	285	3	4,290
63/64	165	285	3	4,290
1"	165	285	3	4,440
1-1/64	165	285	3	4,580
1-1/32	170	290	3	4,730
1-3/64	170	290	3	4,750
1-1/16	170	290	3	4,880
1-5/64	175	295	3	5,180
1-3/32	175	295	3	5,230
1-7/64	180	300	3	5,460
1-1/8	180	300	3	5,460
1-9/64	180	300	3	5,760
1-5/32	185	305	3	6,050
1-11/64	185	305	3	6,330
1-3/16	190	310	3	6,650
1-13/64	190	310	3	6,650

Cutting Condition : B-30