

ดอกสว่านพิเศษ เคลือบไททาเนียม (สีทอง) Coating Drill G Series/G Standard Drill

LIST 520P

VAN

NACHI GSD

Dia. /

KT Code

NA520P_XXXX



- TiN coated drills for general purpose, suitable for high productive and long durable drilling. Moreover, especially suitable for factory automation, by having high reliability.
- Web-Thinning : Type X for size 3.0 mm and above

h8

JIS B
43011ISO
235

G

HSS

HELIX
N

118

Conical

X-type

List 520P

ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	ราคา ดอกกละ (บาท)	ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	ราคา ดอกกละ (บาท)	ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	ราคา ดอกกละ (บาท)	ขนาด Dia. (mm)	F.L. (mm)	O.A.L. (mm)	ราคา ดอกกละ (บาท)
0.5	6	22	250	3.7	39	70	280	6.9	69	109	580	10.1	87	133	970
0.6	7	24	230	3.8	43	75	270	7.0	69	109	570	10.2	87	133	940
0.7	9	28	220	3.9	43	75	280	7.1	69	109	640	10.3	87	133	940
0.8	10	30	200	4.0	43	75	270	7.2	69	109	620	10.4	87	133	970
0.9	11	32	180	4.1	43	75	300	7.3	69	109	640	10.5	87	133	900
1.0	12	34	170	4.2	43	75	290	7.4	69	109	640	10.6	87	133	1,410
1.1	14	36	170	4.3	47	80	300	7.5	69	109	620	10.7	94	142	1,410
1.2	16	38	170	4.4	47	80	300	7.6	75	117	670	10.8	94	142	1,410
1.3	16	38	170	4.5	47	80	290	7.7	75	117	660	10.9	94	142	1,410
1.4	18	40	170	4.6	47	80	330	7.8	75	117	660	11.0	94	142	1,250
1.5	18	40	170	4.7	47	80	330	7.9	75	117	670	11.1	94	142	1,460
1.6	20	43	170	4.8	52	86	330	8.0	75	117	630	11.2	94	142	1,430
1.7	20	43	170	4.9	52	86	330	8.1	75	117	700	11.3	94	142	1,460
1.8	22	46	170	5.0	52	86	320	8.2	75	117	690	11.4	94	142	1,430
1.9	22	46	170	5.1	52	86	380	8.3	75	117	700	11.5	94	142	1,360
2.0	24	49	160	5.2	52	86	370	8.4	75	117	720	11.6	94	142	1,480
2.1	24	49	170	5.3	52	86	380	8.5	75	117	690	11.7	94	142	1,530
2.2	27	53	170	5.4	57	93	380	8.6	81	125	750	11.8	94	142	1,480
2.3	27	53	170	5.5	57	93	370	8.7	81	125	750	11.9	101	151	1,530
2.4	30	57	170	5.6	57	93	420	8.8	81	125	760	12.0	101	151	1,370
2.5	30	57	160	5.7	57	93	420	8.9	81	125	760	12.1	101	151	1,560
2.6	30	57	170	5.8	57	93	420	9.0	81	125	700	12.2	101	151	1,560
2.7	33	61	170	5.9	57	93	420	9.1	81	125	830	12.3	101	151	1,560
2.8	33	61	170	6.0	57	93	400	9.2	81	125	830	12.4	101	151	1,600
2.9	33	61	170	6.1	63	101	550	9.3	81	125	800	12.5	101	151	1,580
3.0	33	61	160	6.2	63	101	550	9.4	81	125	830	12.6	101	151	1,830
3.1	36	65	220	6.3	63	101	550	9.5	81	125	790	12.7	101	151	1,780
3.2	36	65	220	6.4	63	101	550	9.6	87	133	850	12.8	101	151	1,630
3.3	36	65	220	6.5	63	101	580	9.7	87	133	850	12.9	101	151	1,630
3.4	39	70	220	6.6	63	101	580	9.8	87	133	850	13.0	101	151	1,640
3.5	39	70	220	6.7	63	101	580	9.9	87	133	900				
3.6	39	70	280	6.8	69	109	580	10.0	87	133	800				

Cutting Condition : B-29